

Appl. No. 10/817,342
Amdt. dated October 19, 2005
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ABSTRACT

A method for forming a shiplap edge in a duct board includes the steps of: molding a shiplap edge in a first duct board made of mineral fiber or mineral wool, so that the molded shiplap edge has a molded edge thickness, and machining the molded shiplap edge to a desired machined edge thickness that is less than the molded edge thickness.